

Micro-Drills



Uncoated

AITiN Coated

Micro-Drills, Solid Carbide, 135° Point, 12° Helix (⌀.0039-.0200)

Drill Size	Decimal Equiv	Flute Length	OAL	Shank ⌀	Uncoated Part #	AITiN Coated Part #
.10MM	.0039	1.700	38	3.0	RDH0503	—
#101	.0043	.065	1-1/2	1/8	RDH0504	—
#100	.0047	.065	1-1/2	1/8	RDH0505	—
#99	.0051	.065	1-1/2	1/8	RDH0506	—
#98	.0055	.065	1-1/2	1/8	RDH0507	—
.15MM	.0059	2.500	38	3.0	RDH0508	—
.0060	.0060	.100	1-1/2	1/8	RDH0509	—
#96	.0063	.100	1-1/2	1/8	RDH0510	—
#95	.0067	.100	1-1/2	1/8	RDH0511	—
.0070	.0070	.100	1-1/2	1/8	RDH0512	—
#94	.0071	.100	1-1/2	1/8	RDH0513	—
#93	.0075	.100	1-1/2	1/8	RDH0514	—
.20MM	.0078	2.500	38	3.0	RDH0515	—
#92	.0079	.125	1-1/2	1/8	RDH0516	—
.0080	.0080	.125	1-1/2	1/8	RDH0517	—
#91	.0083	.125	1-1/2	1/8	RDH0518	—
#90	.0087	.125	1-1/2	1/8	RDH0519	—
.0090	.0090	.125	1-1/2	1/8	RDH0520	—
#89	.0091	.125	1-1/2	1/8	RDH0521	—
#88	.0095	.125	1-1/2	1/8	RDH0522	—
.25MM	.0098	3.200	38	3.0	RDH0523	—
#87	.0100	.150	1-1/2	1/8	RDH0524	—
#86	.0105	.150	1-1/2	1/8	RDH0525	—
#85	.0110	.150	1-1/2	1/8	RDH0526	—
#84	.0115	.150	1-1/2	1/8	RDH0527	—
.30MM	.0118	4.800	38	3.0	RDH0528	RDH0728
#83	.0120	.190	1-1/2	1/8	RDH0529	RDH0729
#82	.0125	.190	1-1/2	1/8	RDH0530	RDH0730
#81	.0130	.190	1-1/2	1/8	RDH0531	RDH0731
#80	.0135	.190	1-1/2	1/8	RDH0532	RDH0732
.35MM	.0138	4.800	38	3.0	RDH0533	RDH0733
#79	.0145	.190	1-1/2	1/8	RDH0534	RDH0734
1/64	.0156	.190	1-1/2	1/8	RDH0535	RDH0735
.40MM	.0157	4.800	38	3.0	RDH0536	RDH0736
#78	.0160	.190	1-1/2	1/8	RDH0537	RDH0737
.45MM	.0177	6.350	38	3.0	RDH0538	RDH0738
#77	.0180	.250	1-1/2	1/8	RDH0539	RDH0739
.50MM	.0197	6.350	38	3.0	RDH0540	RDH0740
#76	.0200	.250	1-1/2	1/8	RDH0541	RDH0741



Speeds & Feeds page 326.

For detailed tolerance information, see page 327.